

# On-chip diamond Raman laser

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Received 14 July 2015; accepted 21 August 2015 (Doc. ID 245962); published 21 October 2015

Synthetic single-crystal diamond has recently emerged as a promising platform for Raman lasers at exotic wavelengths due to its giant Raman shift, large transparency window, and excellent thermal properties yielding a greatly enhanced figure of merit compared to conventional materials. To date, diamond Raman lasers have been realized using bulk plates placed inside macroscopic cavities, requiring careful alignment and resulting in high threshold powers (W–kW range). Here we demonstrate an on-chip Raman laser based on fully integrated, high-quality-factor, diamond racetrack microresonators embedded in silica. Pumping at telecom wavelengths, we show Stokes output discretely tunable over a ~100 nm bandwidth around 2 μm with output power >250 μW, extending the functionality of diamond Raman lasers to an interesting wavelength range at the edge of the mid-infrared spectrum. Continuous-wave operation with only ~85 mW pump threshold power in the feeding waveguide is demonstrated along with continuous, mode-hop-free tuning over ~7.5 GHz in a compact, integrated-optics platform. © 2015 Optical Society of America

**OCIS codes:** (140.3550) Lasers, Raman; (140.3945) Microcavities; (190.5650) Raman effect; (190.4390) Nonlinear optics, integrated optics; (130.3990) Micro-optical devices; (190.5890) Scattering, stimulated.

<http://dx.doi.org/10.1364/OPTICA.2.000924>

## 1. INTRODUCTION

Diamond serves as a compelling material platform for Raman lasers operating over a wide spectrum due to its superlative Raman frequency shift (~40 THz), large Raman gain (~10 cm/GW at ~1 μm wavelength), and ultrawide transparency window [from UV (>220 nm) all the way to THz, except for a slightly lossy window at ~2.6–6 μm due to multiphonon-induced absorption] [1,2]. Furthermore, the excellent thermal properties afforded by diamond (giant thermal conductivity of ~1800 W/(m·K) at 300 K and low thermo-optic coefficient of ~10<sup>-5</sup> K<sup>-1</sup>) [1,3] along with negligible birefringence [2,4] make it an ideal material for high-power Raman lasing with greatly reduced thermal lensing effects [1,4].

The availability of CVD-grown, high-quality polished, single-crystal diamond plates has enabled the development of bulk Raman lasers using macroscopic optical cavities across the UV [5], visible [6,7], near-infrared [8–13], and even mid-infrared [14] regions of the optical spectrum. Although showing great performance with large output powers (many watts) [13] and near-quantum-limited conversion efficiencies [7,10], most operate in pulsed mode in order to attain the very high pump powers required to exceed the Raman lasing threshold [5,7,12,13]. Demonstration of continuous-wave diamond Raman lasing has been challenging, with very few reports [4,8,9]. Bulk cavity systems also require precise alignment and maintenance of optical components for the laser to function robustly.

Translating Raman laser technology onto an integrated-optics platform where the light is confined to nanowaveguides [15,16] and/or high-quality-factor (Q) microresonators [17–20] can greatly reduce pump power requirements and enable stable continuous-wave (CW) operation without the need for any complicated alignment of optical components. Such compact microresonator-based Raman lasers, especially if integrated on-chip, might be particularly useful for spectroscopy and sensing applications in harsh environments [21,22] as well as medical device technologies [21,23]. To date, chip-based Raman microlasers have been demonstrated in silicon racetracks [20,24] and photonic crystals [19], and silica microtoroids [18]. Such telecom-laser-pumped devices have shown CW lasing with low threshold powers (μW–mW), albeit at limited Stokes wavelengths around ~1.6–1.7 μm, and cascaded operation out to ~1.85 μm [20]. This is due to the relatively low value of the Raman frequency shift in silicon (~15.6 THz) and silica (~12.5 THz) compared to diamond (~40 THz). Moreover, the losses due to two-photon and free carrier absorption in silicon need to be mitigated via carrier extraction that complicates the device layout and fabrication process [16,19,20,24]. Silica-based devices require ultrahigh-Q cavities (~10<sup>8</sup>) to effectively compensate for the extremely low Raman gain coefficient (>100× smaller than silicon and diamond). Additionally, the broad Raman gain spectrum in silica (~10 THz) makes single-mode operation nontrivial [17,18]. These devices (microspheres, microtoroids) are also

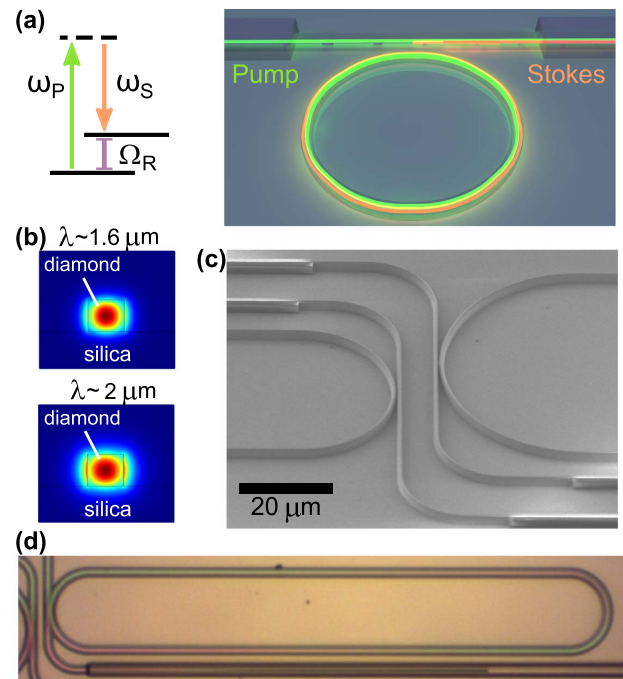
difficult to integrate into a compact, fully integrated on-chip package, requiring careful alignment of a tapered fiber to evanescently couple light into the resonator [18], although recently developed spiral waveguides and wedge resonator geometries are amenable to more robust coupling techniques [25]. Finally, both silica and silicon suffer from severe thermal management issues and absorption losses outside of their traditional operating windows, raising a question mark on high-power operation over a wide spectrum.

Diamond can potentially overcome these drawbacks and has recently emerged as a novel nanophotonics material with applications in integrated, on-chip quantum [26,27] and nonlinear optics [28]. Diamond's large bandgap of  $\sim 5.5$  eV and lack of Reststrahlen-related absorption at low frequencies afford it a wide space for creating high-quality-factor resonators. Here we demonstrate, to the best of our knowledge, the first CW, tunable, on-chip Raman laser operating at  $\sim 2$   $\mu\text{m}$  wavelengths using telecom-laser-pumped, high-Q, waveguide-integrated diamond racetrack resonators embedded in silica on a silicon chip.

## 2. DEVICE DESIGN AND FABRICATION

The Raman process [Fig. 1(a)] involves scattering of a high-energy pump photon at frequency  $\omega_p$  into a low-energy Stokes photon at frequency  $\omega_s$ , via the creation of an optical phonon of frequency  $\Omega_R$ , such that  $\omega_p - \omega_s = \Omega_R$ . For diamond,  $\Omega_R \sim 40$  THz, corresponding to high-energy optical phonons vibrating along the  $\langle 111 \rangle$  direction [1,10]. For pump wavelengths in the telecom range ( $\lambda_p \sim 1.6$   $\mu\text{m}$ ),  $\omega_p \sim 190$  THz, resulting in a Stokes wavelength  $\lambda_s$  near  $\sim 2$   $\mu\text{m}$  ( $\omega_s \sim 150$  THz). Our diamond waveguides, with  $\sim 700 \times 800$  nm cross section embedded in silica, support modes at both the pump and Stokes wavelengths with good spatial overlap [Fig. 1(b)]. Raman scattering does not require any phase matching, as it is an inelastic process. The efficiency of this process, however, is very low in bulk materials and can be significantly increased using optical cavities. In particular, if the cavity is resonant with the Stokes wavelength it can provide optical feedback needed to stimulate the scattering process, which can lead to lasing action. If the cavity is also resonant at the pump wavelength, it can boost up the pump intensity by a factor of the finesse and further enhance the stimulated process. The threshold for Raman lasing in such a doubly resonant cavity is inversely proportional to the product of the Qs of the pump and Stokes modes [17,18]. The Raman gain spectrum in diamond is extremely narrow with a full-width at half-maximum (FWHM) of  $\sim 60$  GHz [1,3]. To ensure that a resonator mode exists close to the gain maximum, long racetrack microresonators (path length  $\sim 600$   $\mu\text{m}$ ) are designed with free spectral range (FSR  $\sim 180$  GHz) approaching the Raman scattering linewidth [Figs. 1(c) and 1(d)].

The basic fabrication process was developed from the previously described approach for integrated diamond devices [26,28,29]. Initially, a  $\sim 20$   $\mu\text{m}$  thick, type-IIa CVD, single-crystal diamond (Delaware Diamond Knives) was cleaned in a refluxing acid mixture of nitric, sulfuric, and perchloric in equal ratios. The device was then thinned to specification ( $< 1$   $\mu\text{m}$ ) by cycling Ar/ $\text{Cl}_2$  and  $\text{O}_2$  etching steps in a dedicated Plasma-Therm inductively coupled-plasma reactive-ion-etcher (ICP-RIE) while bonded via van der Waals forces to a sapphire carrier wafer [26]. The diamond was etched on both sides to remove residual stress/strain from the polishing procedure. Afterward, the thin diamond film was transferred to a  $\text{SiO}_2/\text{Si}$  substrate with a 2  $\mu\text{m}$  thermal  $\text{SiO}_2$  layer. To



**Fig. 1.** Diamond-microresonator-based Raman laser design. (a) Energy level diagram of the Raman scattering process (left), wherein a high-energy pump photon with frequency  $\omega_p$  is scattered into a lower frequency Stokes photon,  $\omega_s$ , and an optical phonon,  $\Omega_R$  ( $\sim 40$  THz in diamond). We pump with telecom lasers ( $\lambda_p \sim 1.6$   $\mu\text{m}$ ) corresponding to  $\omega_p \sim 190$  THz, resulting in a Stokes output at  $\omega_s \sim 150$  THz, i.e.,  $\lambda_s \sim 2$   $\mu\text{m}$ . A schematic illustrating the device principle (right) shows a pump wave (green) entering a high-Q microcavity, where it enables Stokes lasing (orange) via stimulated Raman scattering. (b) Simulated TE mode profiles of diamond waveguides with width 800 nm and height 700 nm fully embedded in silica, at the pump ( $\lambda_p \sim 1.6$   $\mu\text{m}$ , top) and Stokes ( $\lambda_s \sim 2$   $\mu\text{m}$ , bottom) wavelengths, showing good overlap. (c) Scanning-electron-microscopy image of the nanofabricated diamond racetrack resonators on a  $\text{SiO}_2$ -on-Si substrate before cladding with PECVD silica, showing the bus-waveguide-coupling region (gap  $\sim 500$  nm) and transition to polymer (SU-8) waveguides for efficient coupling to lensed fibers. (d) Optical micrograph of a diamond racetrack microresonator with path length  $\sim 600$   $\mu\text{m}$  and bending radius  $\sim 20$   $\mu\text{m}$ , after a PECVD silica cladding layer is deposited on top.

promote resist adhesion, a thin layer ( $< 5$  nm) of  $\text{SiO}_2$  was deposited via atomic layer deposition on the diamond film. Afterward, an etch mask was patterned using Fox 16 electron-beam resist (spin-on-glass, Dow Corning) in an electron-beam lithography tool (Elionix ELS-F125) under multipass exposure. The faces of the supplied thin diamond plates are nonparallel due to the polishing process, with a thickness wedging of  $\sim 300$  nm per  $\sim 1$  mm length. The pattern was aligned to the diamond thin film such that the polishing gradient ran parallel to the racetrack devices. This pattern was then etched into the diamond with a final oxygen etch. The Fox 16 resist was left on the diamond. The completed waveguide had dimensions of  $\sim 800$  nm in width and  $\sim 700$  nm in height, while the coupling region had a gap of around  $\sim 500$  nm. The diamond bus waveguide tapered off over a length of  $\sim 200$   $\mu\text{m}$  to an end width of  $\sim 150$  nm. Polymer coupling pads to the end of the substrate were written in SU-8 aligned to the adiabatically tapered diamond waveguides [29]. Finally, a layer of  $\sim 3$   $\mu\text{m}$  of silica was deposited with plasma-enhanced chemical vapor deposition

(PECVD) in order to cap the devices and aid in the polishing of the end facets.

### 3. OPTICAL MEASUREMENTS

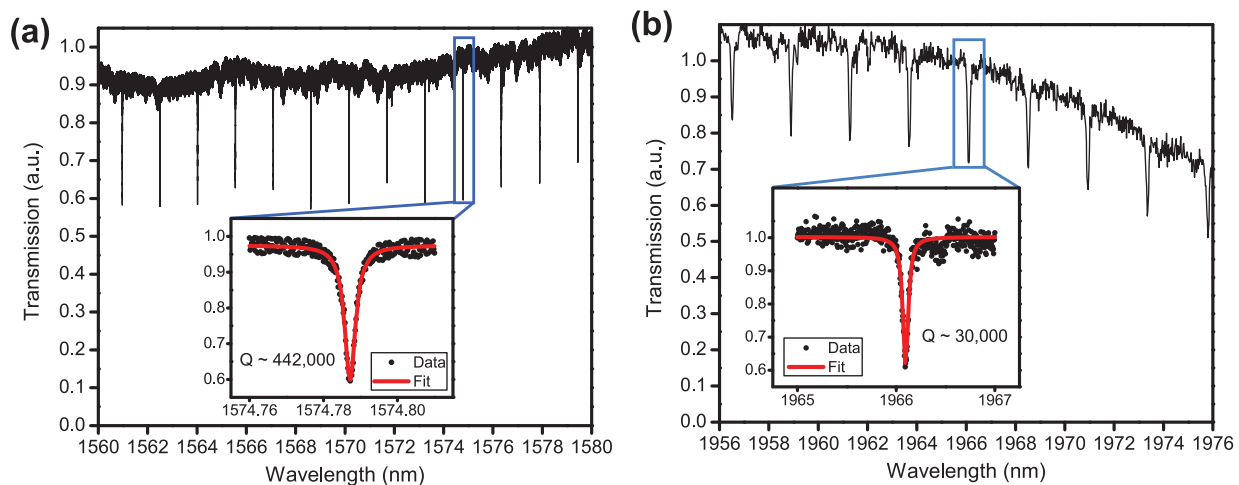
The on-chip diamond resonators are characterized using a lensed-fiber-based coupling setup [28,29]. Transmission measurements at telecom were taken by sweeping a continuous-wave laser (Santec TSL-510) across the resonances and sending the output to an amplified photodetector (Newport 1811). The insertion loss for the device was measured to be  $\sim 5$  dB per facet ( $\sim 10$  dB total loss from input to output lensed fiber) for telecom wavelengths. In order to measure the resonator modes around the Stokes wavelengths near  $2 \mu\text{m}$ , a broadband supercontinuum source (NKT Photonics SuperK) was coupled into the device, and the output spectrum was recorded on an optical spectrum analyzer (OSA, Yokogawa AQ6375) with a maximum resolution of  $0.056$  nm. The insertion loss for the device was measured to be  $\sim 9.5$  dB per facet ( $\sim 19$  dB total loss from input to output lensed fiber) at these longer wavelengths, likely because the lensed fibers are designed for telecom wavelengths. Transmission measurements revealed that the diamond resonators support high-Q modes at both the telecom pump [Fig. 2(a)] and  $\sim 2 \mu\text{m}$  Stokes wavelengths [Fig. 2(b)]. The modes at telecom were found to be undercoupled with  $\sim 30\%$ – $40\%$  transmission dips on-resonance and high loaded Qs around  $400,000$  [Fig. 2(a)]. The higher-wavelength modes around  $2 \mu\text{m}$  also showed undercoupling with  $\sim 30\%$ – $40\%$  extinction ratios on-resonance and loaded Qs around  $30,000$ , although this may have been limited by the resolution of our OSA.

For Raman lasing measurements, high pump power was achieved by boosting the input laser power through either a C-band ( $\sim 1535$ – $1570$  nm) or an L-band ( $\sim 1570$ – $1610$  nm) erbium-doped fiber amplifier (EDFA, Manlight). The pump laser was first set at a slightly blue-detuned position near a resonance before slowly being shifted into it. Power absorbed by the reso-

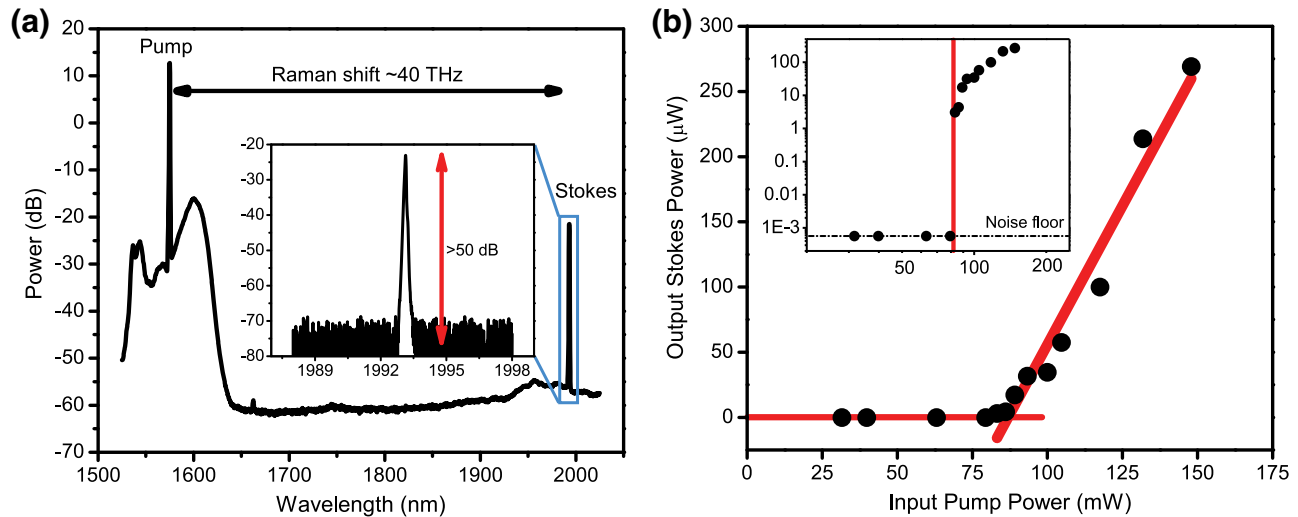
nator and its host material causes a thermal redshift of the resonance, resulting in a characteristic “shark-fin” shape, allowing the pump to be slowly tuned toward the transmission minimum while stabilizing the power coupled into the resonator [20,28]. While tuning the pump, the Stokes output was monitored on the OSA. When the pump laser is tuned into a resonance with sufficient power, Raman lasing at the Stokes wavelength is observed (Fig. 3). After the onset of Raman lasing at a particular detuning, the pump was further fine-tuned to maximize the output.

Figure 3(a) shows the measured optical spectrum with the Stokes line  $\sim 40$  THz away from the pump. A zoom into the Stokes line [inset of Fig. 3(a)] shows resolution-limited linewidth and  $>60$  dB sideband suppression ratio after correcting for losses, characteristic of low-noise single-mode operation. Figure 3(b) shows the measured output Stokes power as a function of input pump power, displaying a clear threshold and the onset of Raman lasing at  $\sim 85$  mW of CW pump power in the coupling waveguide. Stokes powers  $>250 \mu\text{W}$  are coupled into the output waveguide, corresponding to an external conversion slope efficiency above threshold of  $\sim 0.43\%$ . This is limited by the severely undercoupled nature of the resonances at both the pump and Stokes [17,18], and the internal quantum efficiency itself is estimated to be  $\sim 12\%$ . Knowing the Q-factor and mode volume of our device enables us to extract an effective Raman gain value of  $\sim 2.5$  cm/GW from the Raman lasing threshold formula [17,18]. This is comparable to, but lower than, previous estimates for diamond at these wavelengths ( $\sim 6$  cm/GW) [1], suggesting that our Stokes mode is probably not positioned exactly on the Raman gain peak.

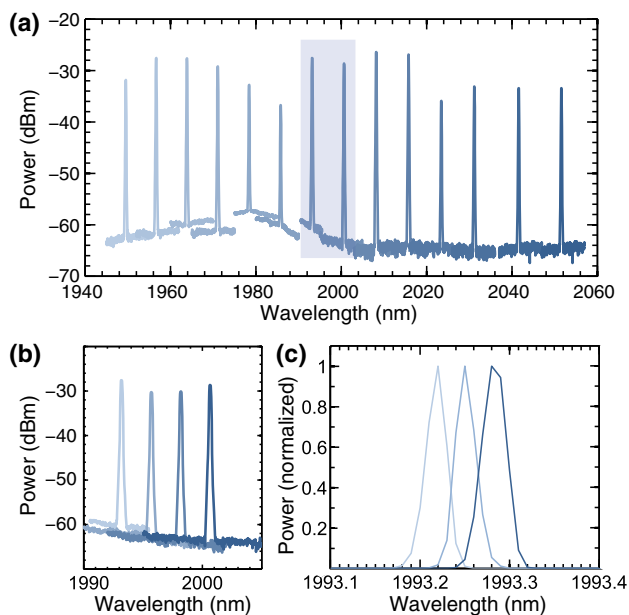
We also demonstrate discrete tuning of the Raman laser over a wide bandwidth by tuning the pump laser to separate adjacent resonances. Figure 4(a) shows the result of 14 separate measurements, which show a Raman signal spanning from  $<1950$  nm to  $>2050$  nm. The discrete tuning range is  $>100$  nm, or  $\sim 7.5$  THz, which corresponds to  $\sim 5\%$  of the center frequency and was limited by the operation bandwidth of our pump amplifiers. Within this



**Fig. 2.** High-Q modes at pump and Stokes wavelengths. (a) Transmission spectrum of the diamond racetrack resonator at telecom (pump) wavelengths taken by sweeping a continuous-wave laser reveals high-Q transverse-electric (TE) modes with  $30\%$ – $40\%$  extinction ratio (undercoupled resonances). The path length of the resonator is  $\sim 600 \mu\text{m}$ , corresponding to an FSR of  $\sim 1.5$  nm ( $\sim 180$  GHz). Inset: a loaded Q of  $\sim 440,000$  is inferred from the Lorentzian fit to the mode at  $\sim 1574.8$  nm. (b) Transmission spectrum of the diamond resonator at the Stokes wavelength range near  $2 \mu\text{m}$  ( $\sim 40$  THz red-shifted from the pump) taken using a broadband supercontinuum source again reveals high-Q TE modes with  $30\%$ – $40\%$  extinction ratio (undercoupled resonances). Inset: a loaded Q of  $\sim 30,000$  is inferred from the Lorentzian fit to the mode at  $\sim 1966$  nm, although this may be limited by the resolution ( $\sim 0.056$  nm) of our optical spectrum analyzer.



**Fig. 3.** Observation of Raman lasing and threshold measurement. (a) Optical spectrum analyzer (OSA) signal when the pump is tuned into a resonance near  $\sim 1575$  nm with  $\sim 100$  mW power shows the emergence of the Raman line at the Stokes wavelength of  $\sim 1993$  nm,  $\sim 40$  THz red-shifted from the pump. Inset: a high-resolution scan zooming into the Stokes output reveals  $>50$  dB sideband suppression ratio ( $>60$  dB on-chip after correcting for outcoupling losses). (b) Output Stokes power at  $\sim 1993$  nm versus input pump power at  $\sim 1575$  nm (both estimated in the bus waveguide), displaying a clear threshold for Raman lasing at  $\sim 85$  mW pump power. The external conversion slope efficiency is  $\sim 0.43\%$ , corresponding to an internal quantum efficiency of  $\sim 12\%$ . Inset: a log-log plot of the output Stokes power versus input pump power reveals a  $\sim 40$  dB jump above the noise floor in the output at threshold.



**Fig. 4.** Discrete and continuous tuning of Raman laser output wavelength. (a) Discrete tuning of the Stokes wavelength over a range  $>100$  nm ( $\sim 7.5$  THz or  $\sim 5\%$  of the center frequency). The pump is tuned to 14 separate resonances, each spaced by  $3 \times$  FSR ( $\sim 550$  GHz), and the Raman line is recorded with an OSA at each pump wavelength. (b) Stokes output of adjacent modes. Here the pump is tuned to neighboring resonances (one FSR apart) within the highlighted region of (a). The output modes are also spaced by an FSR or  $\sim 180$  GHz. Thus, more than 40 individual longitudinal modes can be accessed over the entire demonstrated tuning range. (c) Mode-hop-free tuning of the Stokes wavelength over  $\sim 0.1$  nm or  $\sim 7.5$  GHz. The pump frequency is tuned within a thermally red-shifted resonance (“shark-fin” shape), thus tuning the output Stokes wavelength in a continuous fashion. The output power is normalized to the peak emission at each pump wavelength. The linewidth of the Stokes mode is limited by the minimum resolution of our OSA ( $\sim 0.05$  nm).

range, more than 40 uniformly spaced longitudinal modes can be individually addressed, each separated by the cavity FSR of  $\sim 180$  GHz [Fig. 4(b)]. Continuous, mode-hop-free tuning of the Stokes output over  $\sim 7.5$  GHz is also achieved [Fig. 4(c)] by tuning the pump within a single thermally red-shifted resonance. As the pump detuning from resonance is decreased, the intra-cavity power increases and the pump and lasing modes are both shifted to the red [20]. Beyond the resonance (sharp edge of the “shark fin”) the mode is no longer pumped and the cavity begins to cool down, shifting the resonance back to its original position. In order to create a Raman laser that can be tuned over the entire output range continuously, it should suffice to create a resonator with a sufficiently small FSR on the order of the thermal shift (this would require a resonator path length  $\sim 10 \times$  our current device, which should be possible via a winding spiral resonator design). Then, by tuning into a mode and using its redshift (or, alternatively, an external heater), it should be possible to sweep across one resonance and carry the Stokes from one longitudinal mode of the resonator to the next continuously [20].

#### 4. CONCLUSION

In conclusion, we have demonstrated a CW, low-threshold, tunable, on-chip Raman laser operating at  $\sim 2$   $\mu\text{m}$  wavelengths based on waveguide-integrated diamond racetrack microresonators. Our results first introduce diamond as a viable material for compact, on-chip Raman lasers over a wide spectrum, and second present a new laser source in the technologically exciting 2  $\mu\text{m}$  region [30]. The threshold power in our current device, although the lowest demonstrated in any kind of diamond Raman laser by a few orders of magnitude, is still limited by the severe undercoupling of the bus waveguide to the resonator and could be further reduced by moving to near critically coupled modes for the pump [17,18]. This can be easily achieved, for example, by slightly reducing the coupling gap between the bus waveguide and the

resonator. The external conversion efficiency can also be drastically increased by having overcoupled resonances for the Stokes in addition to critical-coupling for the pump [17,18], and this should naturally happen in the current design if the intrinsic  $Q$ s of the pump and Stokes modes are of the same order. Longer coupling sections and other coupling designs can also be investigated [20]. Further improvement can be made by having higher intrinsic  $Q$  [28] and/or smaller FSR (to ensure maximum Raman gain), i.e., longer path-length resonators [20]. Another limiting factor comes from the orientation of the diamond itself. Our devices are fabricated in [100]-oriented diamond, and the pump and Stokes modes are both TE polarized, where Raman gain is suboptimal and there is no polarization preference for the Stokes [1,10]. By ensuring that the light polarization is parallel to  $\langle 111 \rangle$ , for example, using angle-etched resonators [31,32] in thick [111]-diamond plates, the efficiency of the Raman process can be enhanced [1,10]. Further, by moving to such an all-diamond structure, the resonator should be able to support more circulating power and reach higher output powers while also offering a route toward longer-wavelength/cascaded Raman lasers, where the absorption of silica would limit performance otherwise. Nonetheless, the current platform already offers a large amount of flexibility, with the option to fabricate devices at visible wavelengths, where the Raman gain is  $\sim 20\times$  higher [1]. Operation in the visible could also enable integration of classical nonlinear optics technologies (Raman lasing, Kerr frequency combs) with the quantum optics of color centers [26–28].

**Funding.** National Science Foundation (NSF) (ECCS-1202157).

**Acknowledgment.** Devices were fabricated in the Center for Nanoscale Systems (CNS) at Harvard. The authors thank Dan Twitchen and Matthew Markham from Element Six for helpful discussions and diamond test samples.

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